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PALM CITY IRONWORKS, INC.

MILANO SERIES FIXED WINDOWS

(WZ3)(IMPACT)



PALM CITY IRONWORKS, INC.
3160 KUTAK RD.
FORT MYERS, FL 33916

PH: (239) 691-8400 FX: (239)277-0061

TITLE: MILANO SERIES FIXED
WINDOWS (WZ3) (IMPACT)

GENERAL NOTES & GLAZING DETAILS

PREPARED BY: BUILDING DROPS, INC.

1900 NE MIAMI COURT, SUITE 2-15
MIAMI, FL 33132

PH: (954) 399-9478
FAX: (954) 744-4738

WEB: www.buildingdrops.com

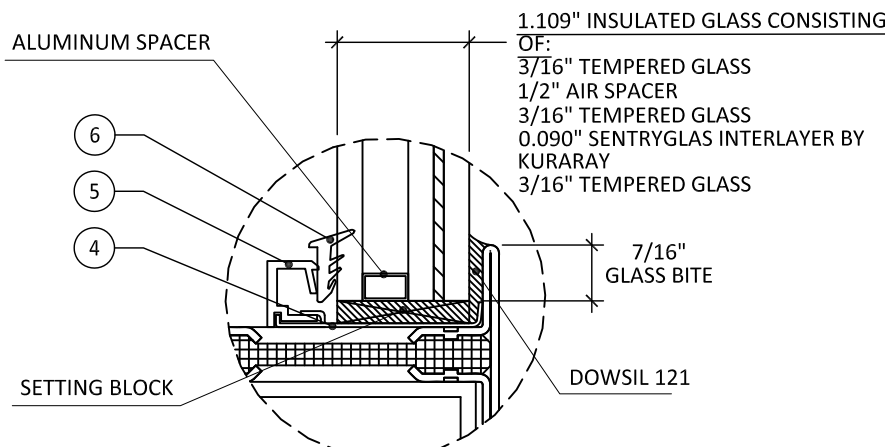


GENERAL NOTES:

- THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT EDITION FLORIDA BUILDING CODE (FBC), **EXCLUDING** HVHZ AND HAS BEEN EVALUATED ACCORDING TO THE FOLLOWING:
 - ASTM E283-19
 - ASTM E330-14(21)
 - ASTM E331-00(16)
 - ASTM E1886-19
 - ASTM E1996-20
 - TAS 201-94
 - TAS 202-94
 - TAS 203-94
- ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY, 2X WOOD & STEEL FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT. FOR NON-HVHZ AREA, INSTALLATION TO BE REVIEWED BY AHJ (AUTHORITY HAVING JURISDICTION).
- APPROVED IMPACT PROTECTIVE SYSTEM **IS NOT REQUIRED** ON THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE IN WIND ZONE 3 OR LESS.
- APPROVED IMPACT PROTECTION SYSTEM **IS REQUIRED** ON THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE IN WIND ZONE 4.
- WINDOW MATERIAL: Q235B STEEL
- GLASS MEETS THE REQUIREMENTS OF ASTM E 1300 GLASS CHARTS. SEE SHEET 1 FOR GLAZING DETAILS.
- DISSIMILAR METALS INCLUDING FASTENERS THAT MAY COME INTO CONTACT WITH ALUMINUM COMPONENTS SHALL BE PROTECTED IN ACCORDANCE WITH THE CURRENT FBC REQUIREMENTS CHAPTER 20.
- CUSTOM SIZES AVAILABLE UPON REQUEST.

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7	INSTALLATION DETAIL & NOTES
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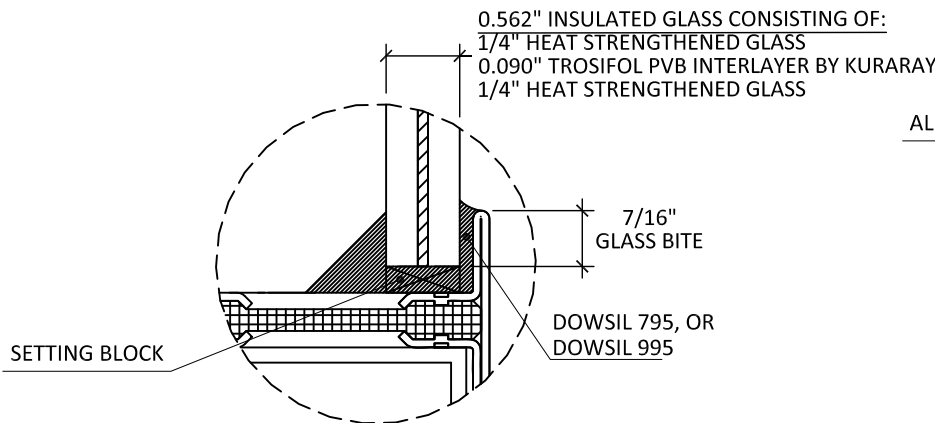
DESIGN PRESSURE RATING					
MAX. OVERALL FRAME SIZE		SHAPE	GLASS TYPE	DESIGN PRESSURE	MISSILE IMPACT RATING
WIDTH	HEIGHT				
84.00"	120.00"	RECTANGULAR	G1	+80.0/-80.0 PSF	LARGE & SMALL MISSILE IMPACT RATED
84.00"	120.00"	ROUND TOP			
84.00"	120.00"	ARCH TOP			
60.00"	120.00"	RECTANGULAR	G2 OR G3		
60.00"	120.00"	ROUND TOP			
60.00"	120.00"	ARCH TOP			



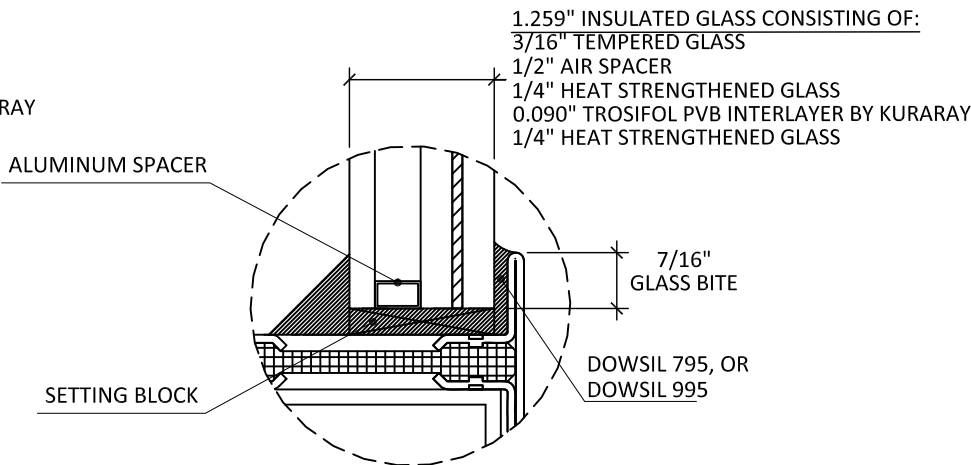
GLAZING DETAIL 1
GLASS TYPE G1

GLAZING NOTES:

- GLASS TYPE AND THICKNESS COMPLIES WITH ASTM E1300 REQUIREMENTS AS WELL AS APPLICABLE SAFETY GLAZING REQUIREMENTS PER THE FBC. THICKNESS, TEMPER, AND SAFETY GLAZING REQUIREMENTS SHALL BE REVIEWED ON A SITE SPECIFIC BASIS.
- SETTING BLOCK DUROMETER HARDNESS OF 70-90 (SHORE A) AS REFERENCED IN FBC CHAPTER 24.
- SETTING BLOCKS TO BE LOCATED AT 1/4 SPAN LENGTH FOR GLASS WIDER THAN 36" AS PER FBC CHAPTER 24.
- D.L.O. AND DESIGN PRESSURES MAY NOT EXCEED MAX VALUES SHOWN HEREIN.



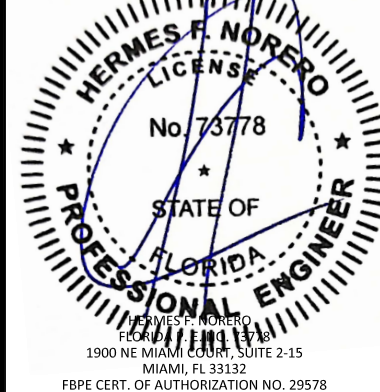
GLAZING DETAIL 2
GLASS TYPE G2



GLAZING DETAIL 3
GLASS TYPE G3

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Digitally signed by Hermes F. Norero, P.E.
Reason: I am approving this document
Date: 2024.08.27 16:40:02 -0400



FL27073

DATE: 03.21.19

DWG. BY: JA

CHK. BY: HFN

SCALE: NTS

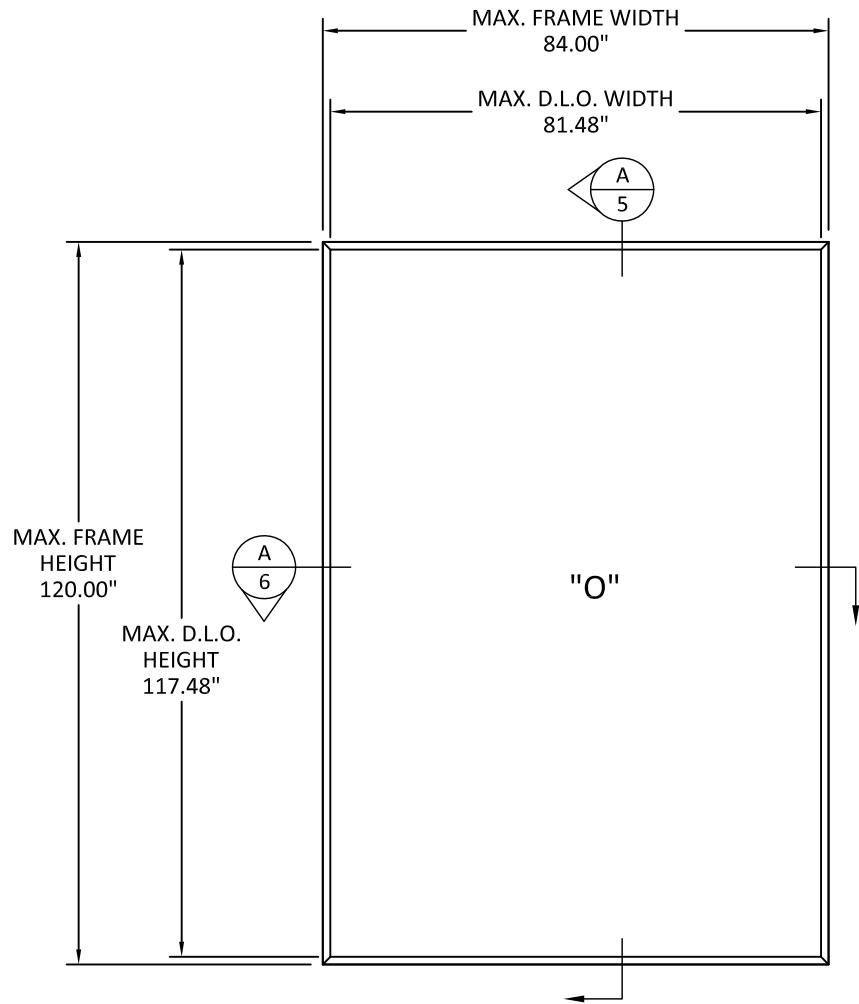
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SHEET:

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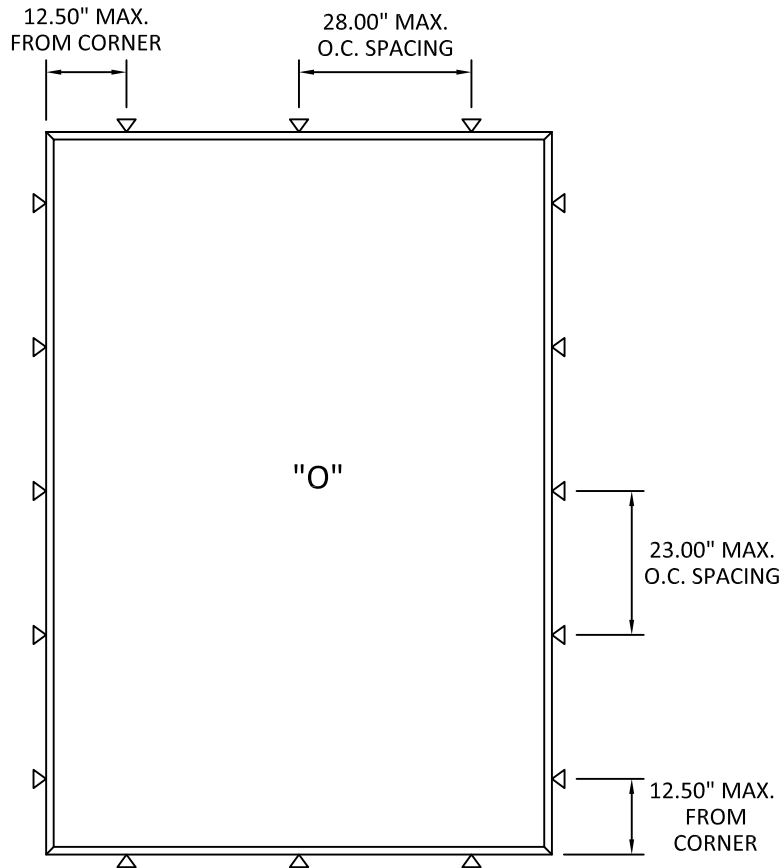
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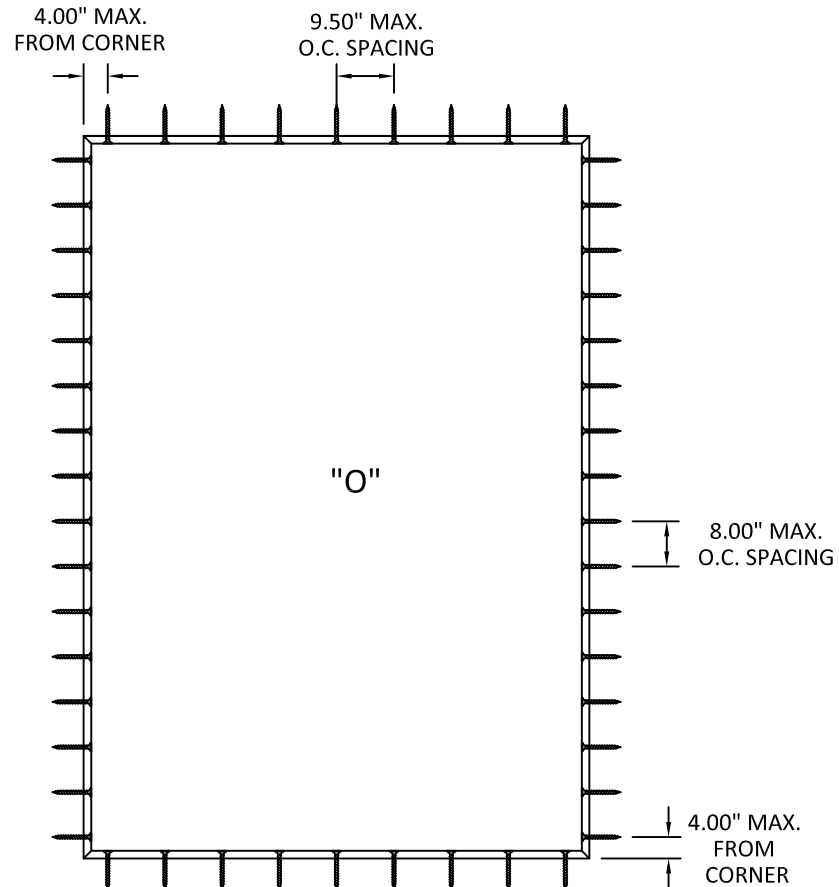


ELEVATION
EXTERIOR VIEW

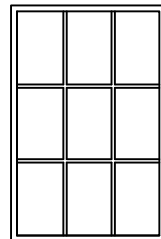
- ▷ THROUGH BRACKET ANCHORS
- ⌘ THROUGH FRAME ANCHORS



TYPICAL ANCHOR LAYOUT
THROUGH BRACKET



TYPICAL ANCHOR LAYOUT
THROUGH FRAME



SIMULATED DIVIDED LITE
ALSO QUALIFIED



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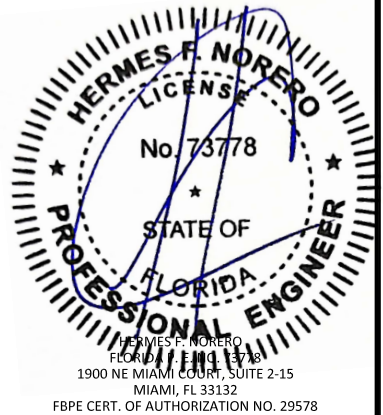
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ELEVATION & ANCHOR LAYOUTS

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REMARKS	BY	DATE
FBC CODE CHANGE	FB	09/23
PVB GLASS UPDATE	MS	8/26/24

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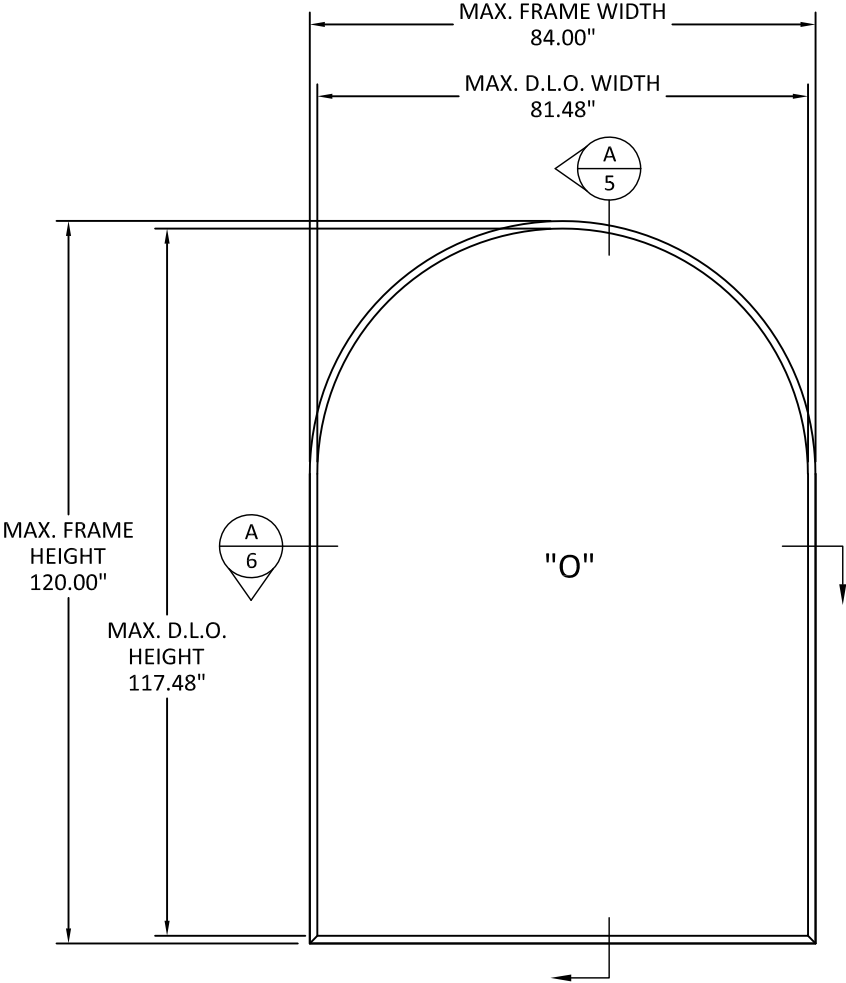
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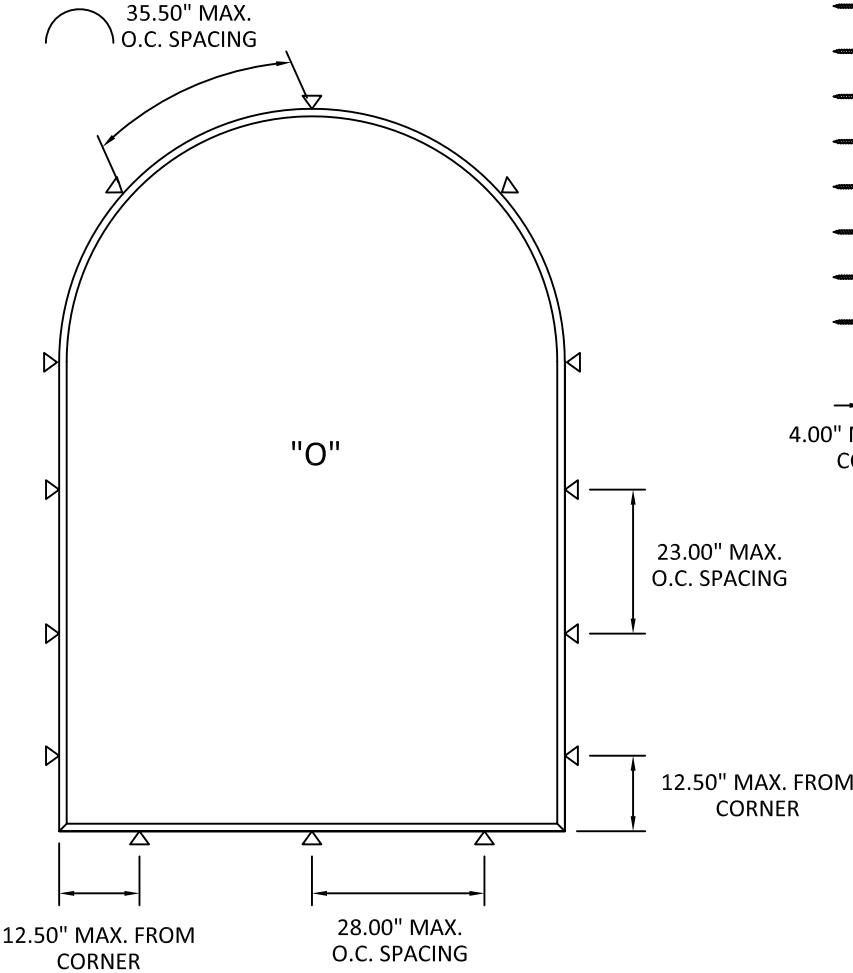
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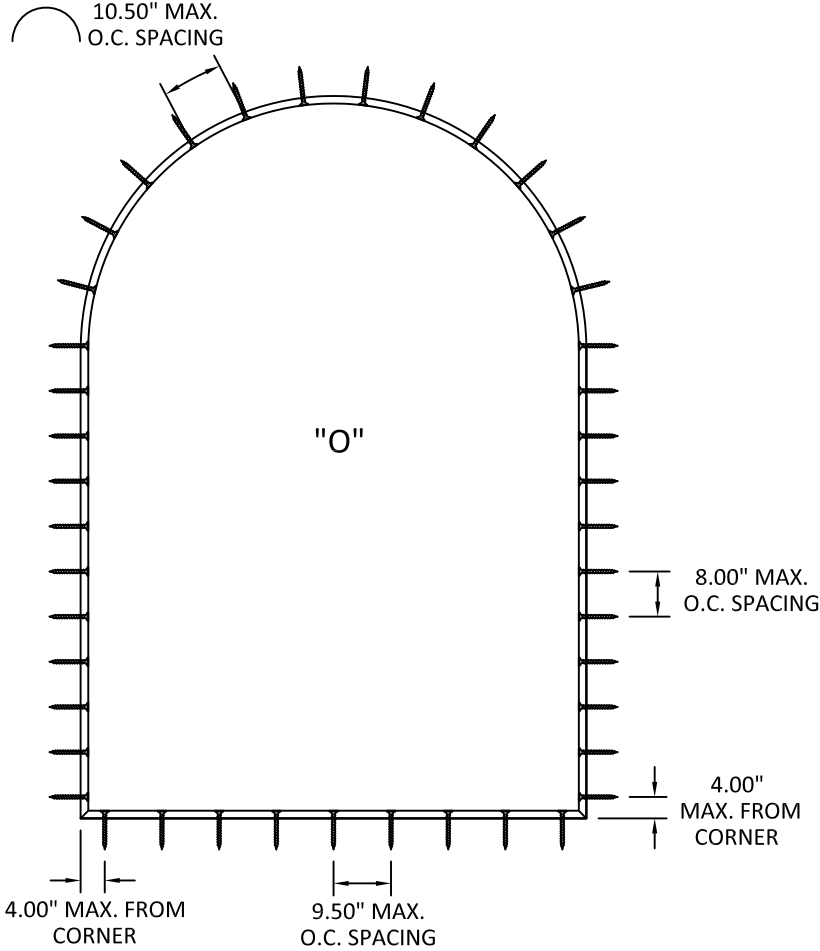


ELEVATION
EXTERIOR VIEW

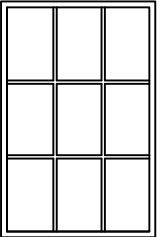
- ▷ THROUGH BRACKET ANCHORS
- ⌘ THROUGH FRAME ANCHORS



TYPICAL ANCHOR LAYOUT
THROUGH BRACKET



TYPICAL ANCHOR LAYOUT
THROUGH FRAME



SIMULATED DIVIDED LITE
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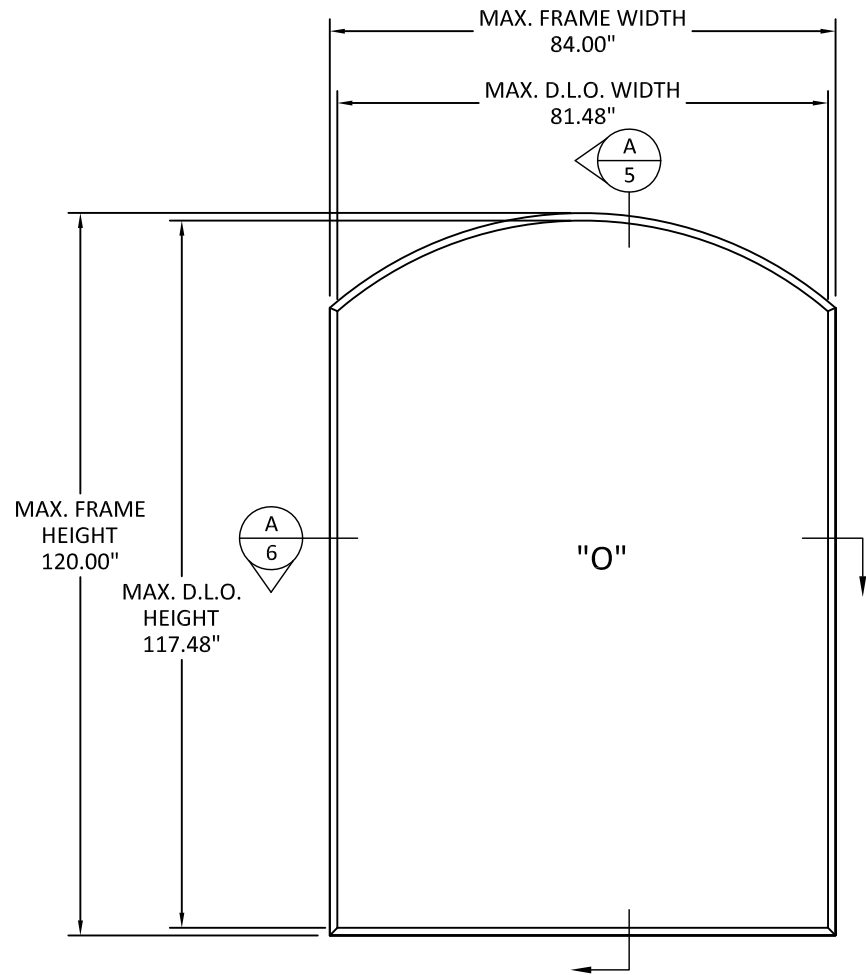


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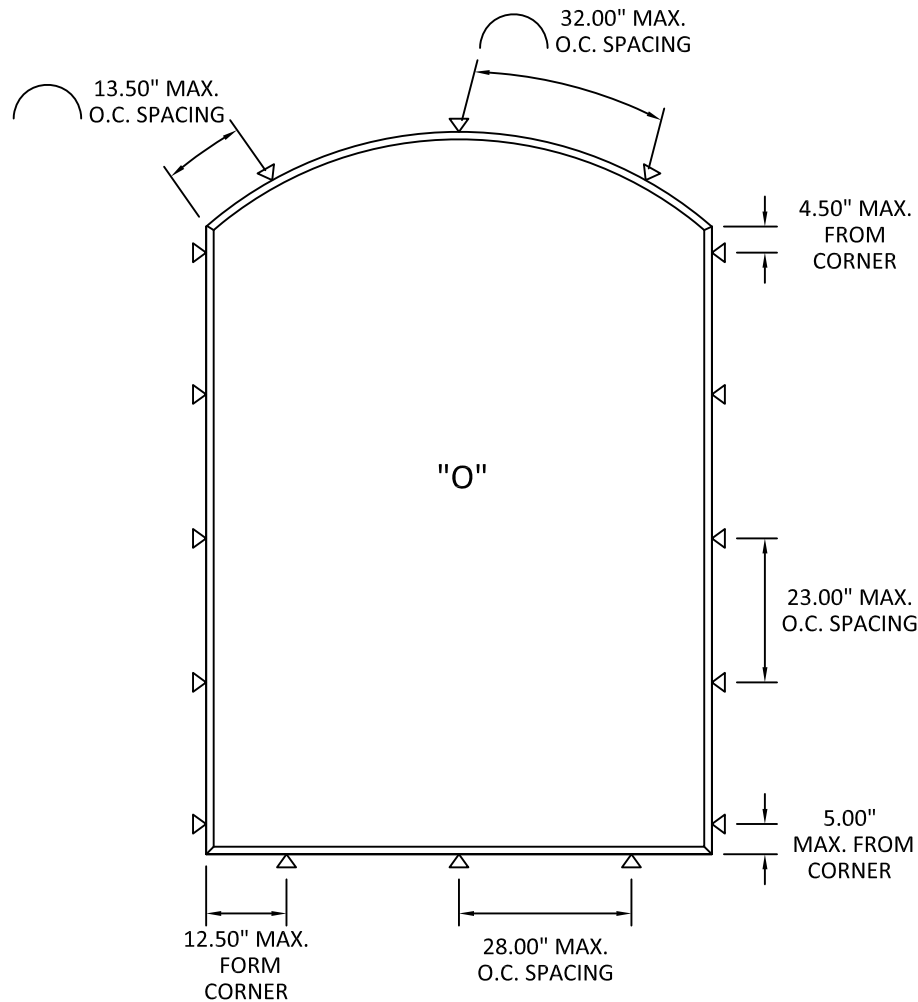
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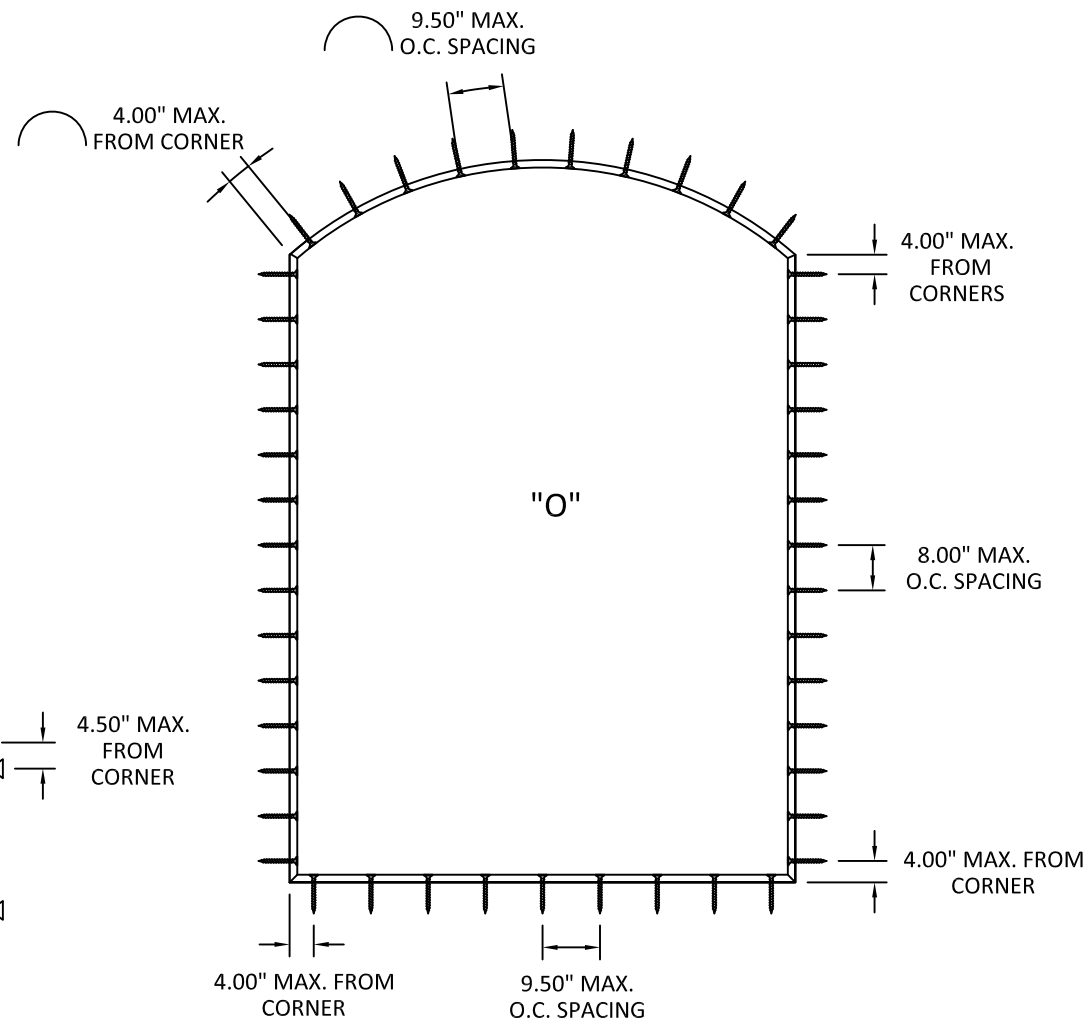


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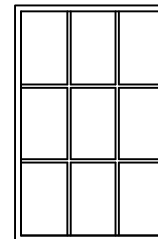
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TYPICAL ANCHOR LAYOUT
THROUGH BRACKET



TYPICAL ANCHOR LAYOUT
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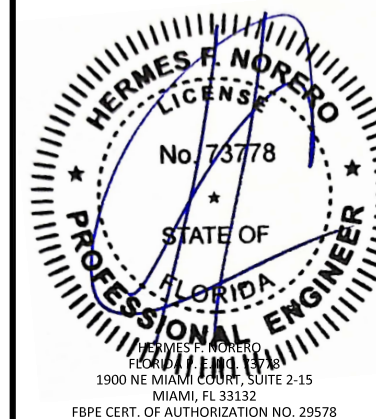
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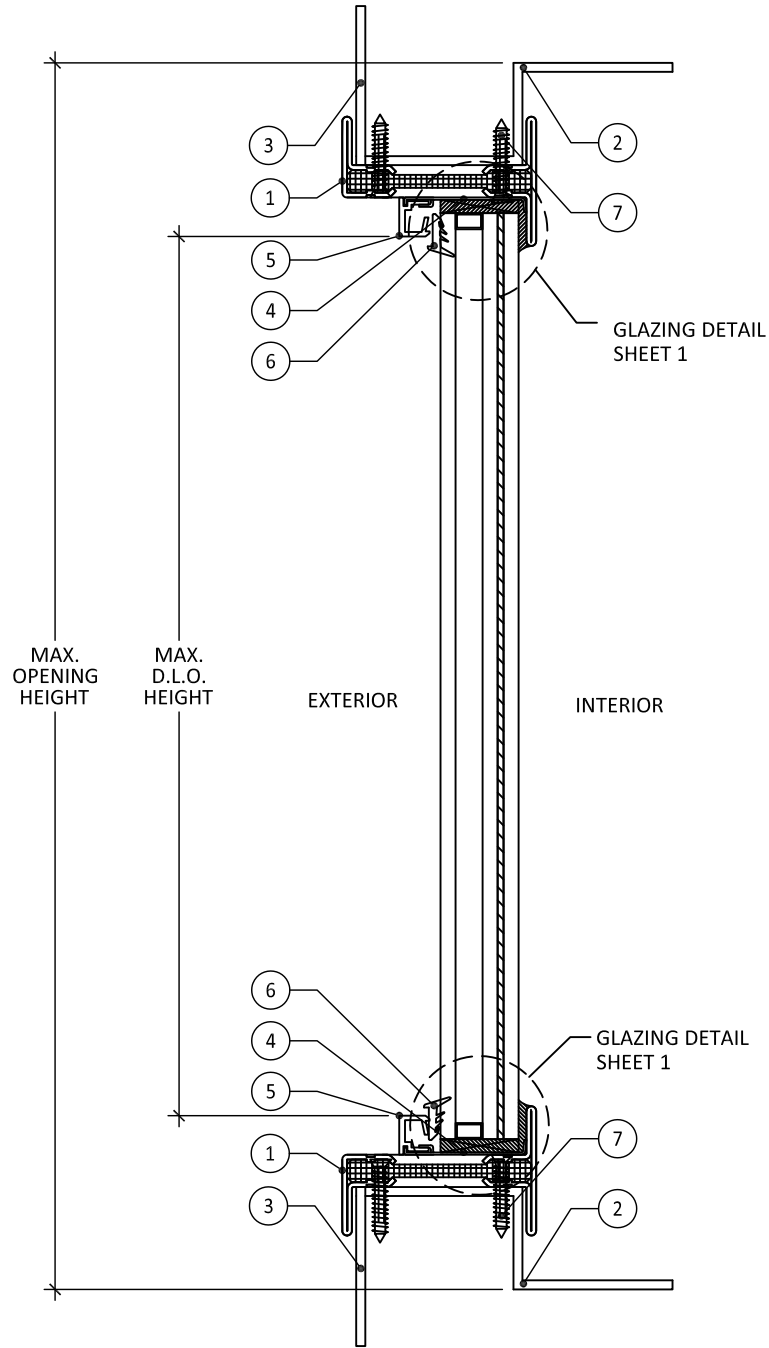
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A 5 VERTICAL SECTION



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VERTICAL SECTIONS

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HERMES F. NORERO
FLORIDA E.N.C. 1978
1900 NE MIAMI COURT, SUITE 2-15
MIAMI, FL 33132
FBPE CERT. OF AUTHORIZATION NO. 29578

FL27073

DATE: 03.21.19

DWG. BY: JA CHK. BY: HFN

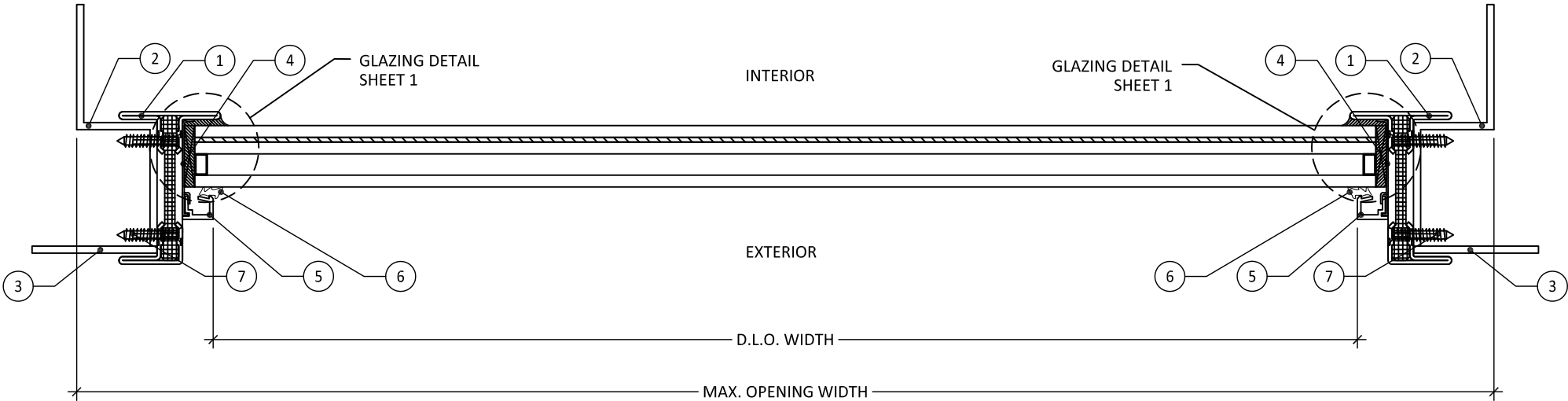
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DWG. #: PCI006

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OF 8

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A
6 **HORIZONTAL SECTION**



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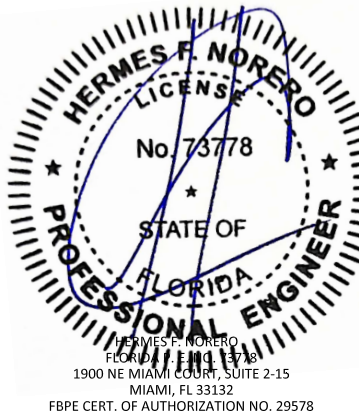
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HORIZONTAL SECTIONS

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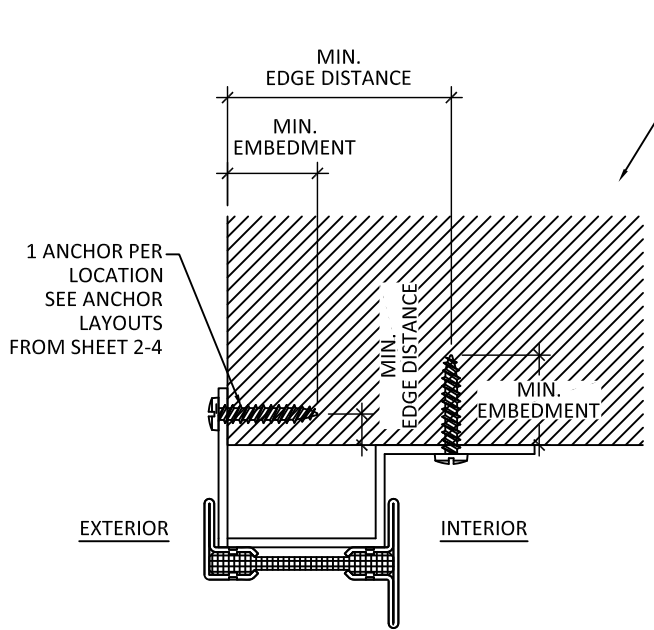
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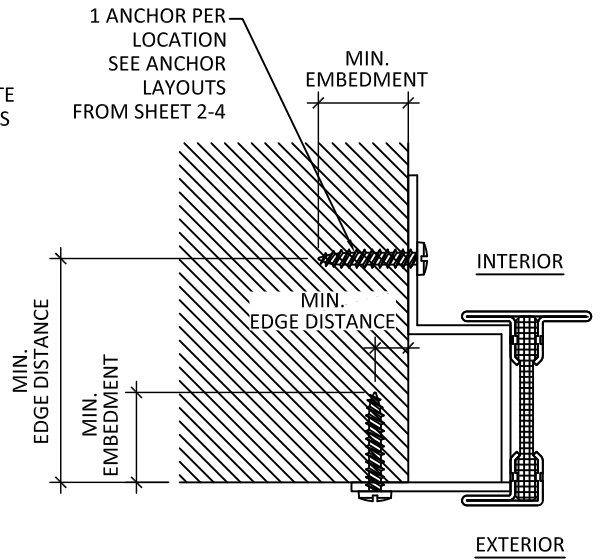
HERMES F. NORERO
FLORIDA E.O.C. 13718
1900 NE MIAMI COURT, SUITE 2-15
MIAMI, FL 33132
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FL27073

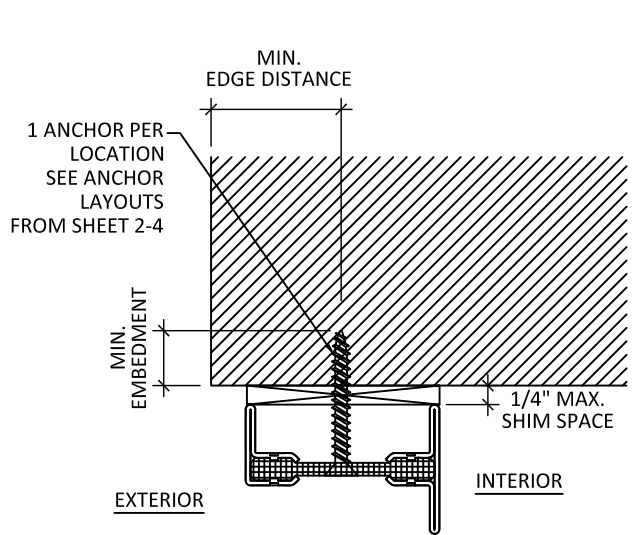
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SHEET:	6



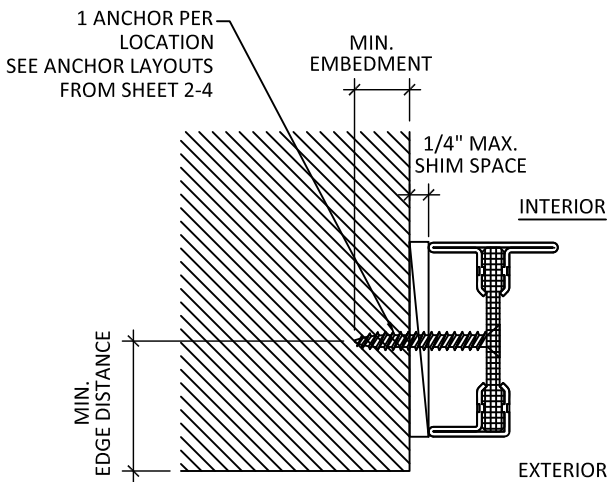
A
7 **ANCHOR INSTALLATION**
THROUGH BRACKET (HEAD/SILL)



B
7 **ANCHOR INSTALLATION**
THROUGH BRACKET (JAMBS)



C
7 **ANCHOR INSTALLATION**
THROUGH FRAME (HEAD/SILL)



D
7 **ANCHOR INSTALLATION**
THROUGH FRAME (JAMBS)

ANCHOR SCHEDULE				
METHOD	SUBSTRATE	ANCHOR SCHEDULE	MIN. EMBEDMENT	MIN. EDGE DISTANCE
THROUGH METAL BRACKET	WOOD: MIN. SG = 0.55	#10 WOOD SCREW	1.50"	0.75"
	STEEL: MIN. 18 GAUGE, MIN. FY = 33 KSI	#10 TEK SCREW	3 THREADS MIN. PENETRATION BEYOND METAL	0.50"
THROUGH FRAME	WOOD: MIN. SG = 0.55	#14 WOOD SCREW	1.50"	1.00"
	STEEL: MIN. 18 GAUGE, MIN. FY = 36 KSI	1/4" TEK SCREW	3 THREADS MIN. PENETRATION BEYOND METAL	0.75"
	MIN. 3000 PSI CONCRETE	1/4" ITW TAPCON	1.75"	1.25"
	MASONRY: CMU PER ASTM C90, MIN. 2000 PSI	1/4" ITW TAPCON	1.75"	1.25"

INSTALLATION NOTES:

- ONE (1) INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION SHOWN UNLESS OTHERWISE SPECIFIED.
- THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION OF THE MAXIMUM SIZE LISTED.
- FOR MASONRY OR CONCRETE OPENINGS A 1X WOOD BUCK MAY BE USED (OPTIONAL) AS LONG AS THE MINIMUM EMBEDMENT AND EDGE DISTANCE REQUIREMENTS ARE STILL MET WITHIN THE CORRESPONDING HOST SUBSTRATE.
- INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF $\pm 1/2$ INCH THE DEPICTED LOCATION & SPACING IN THE ANCHOR LAYOUT DETAILS (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY, HIGH IMPACT, NON-METALIC, NON COMPRESSIBLE, NATURALLY DURABLE & PRESERVATIVE TREATED MATERIALS.
- MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
- INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
- FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
- INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.



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INSTALLATION DETAIL & NOTES

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DATE: **03.21.19**

DWG. BY:
JA

CHK. BY:
HFN

SCALE: **NTS**

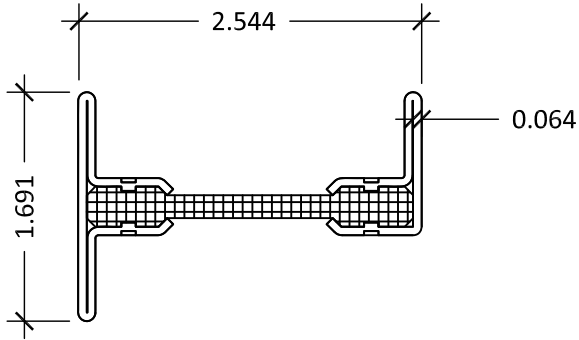
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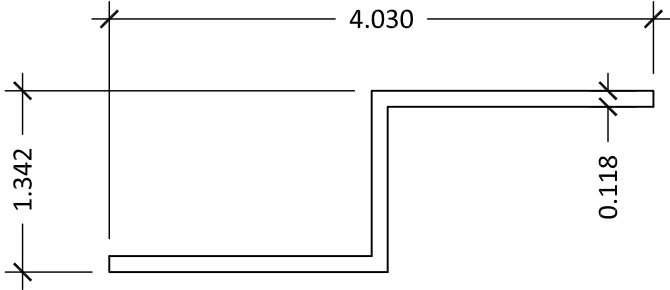
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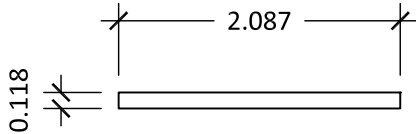
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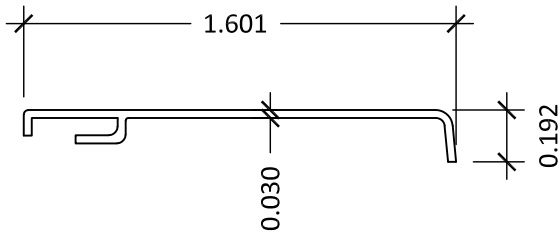
1 FRAME HEAD/SILL/JAMB



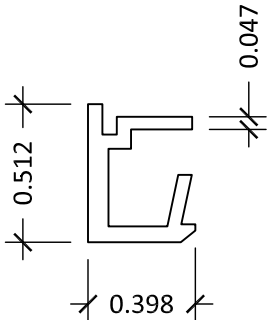
2 IRON BRACKET



3 IRON FIN



4 CLIP FOR GLAZING BEAD



5 GLAZING BEAD

BILL OF MATERIALS				
ITEM	PART NO.	DESCRIPTION	MATERIAL	MANUFACTURER
1	605.610Z	FRAME HEAD/SILL/JAMB	Q235 B STEEL + FIBER INSULATION	JANSEN AG
2	-	BRACKET	Q235B STEEL	XIAMEN JINZHIXING INDUSTRIAL CO.,LTD
3	-	FIN	Q235B STEEL	XIAMEN JINZHIXING INDUSTRIAL CO.,LTD
4	CP43	CLIP FOR GLAZING BEAD	ALUMINUM 160 MPA MIN. TENSILE STRENGTH	MONTANSTAHL AG
5	CTF13	GLAZING BEAD	ALUMINUM 160 MPA MIN. TENSILE STRENGTH	FUJIAN MINFA ALUMINUM INC.
6	900.012	FRONT GASKET	EPDM	MONTANSTAHL AG
7	LS267	#10 X 1" SMS @ 32" O.C.	-	XIAMEN JINZHIXING INDUSTRIAL CO.,LTD



PALM CITY IRONWORKS, INC.

3160 KUTAK RD.
FORT MYERS, FL 33916

PH: (239) 691-8400 FX: (239)277-0061

TITLE: MILANO SERIES FIXED
WINDOWS (WZ3) (IMPACT)

BILL OF MATERIALS & COMPONENTS



PREPARED BY:
BUILDING DROPS, INC.
1900 NE MIAMI COURT, SUITE 2-15
MIAMI, FL 33132
PH: (954) 399-5478
FAX: (954) 744-4738
WEB: www.buildingdrops.com

REMARKS	BY	DATE
FBC CODE CHANGE	FB	09/23
PVB GLASS UPDATE	MS	8/26/24

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT



FL27073

DATE: 03.21.19

DWG. BY:
JA

CHK. BY:
HFN

SCALE: NTS

DWG. #: PCI006

SHEET:

8

OF 8